

POWERFLEX®

PART NUMBER

PFF60-211K

DESCRIPTION

DOG BONE (TWISTED) ENGINE MOUNT BUSH

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane A Bush	1 x PTFE/Silicone Grease
1 x Polyurethane B Bush	2 x Stainless Steel Sleeves
1 x Polyurethane C Bush	2 x Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the dog bone engine mount from the vehicle, and press out the rubber bushes. Clean away any corrosion from the bores of the mount, removing any sharp edges using a rounded file.
2. Fit bush A into the upper position and B to the lower position on the small end of the mount as shown in Figure 1.
3. Fit the C bushes into the large end of the mount as shown in Fig 2.
4. Apply some of the supplied grease to the bore of the bushes and push in the stainless steel sleeves until flush.
5. When fitting the engine mount back to the vehicle, place the supplied washers on the bottom of the B bush.
6. Tension all hardware to the manufacturer's recommended torque settings.

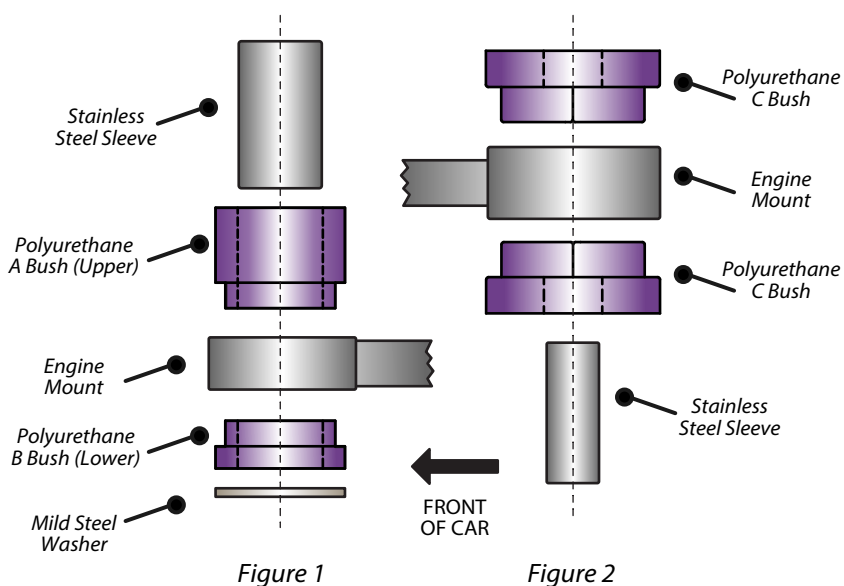


Figure 3 - Fitted